

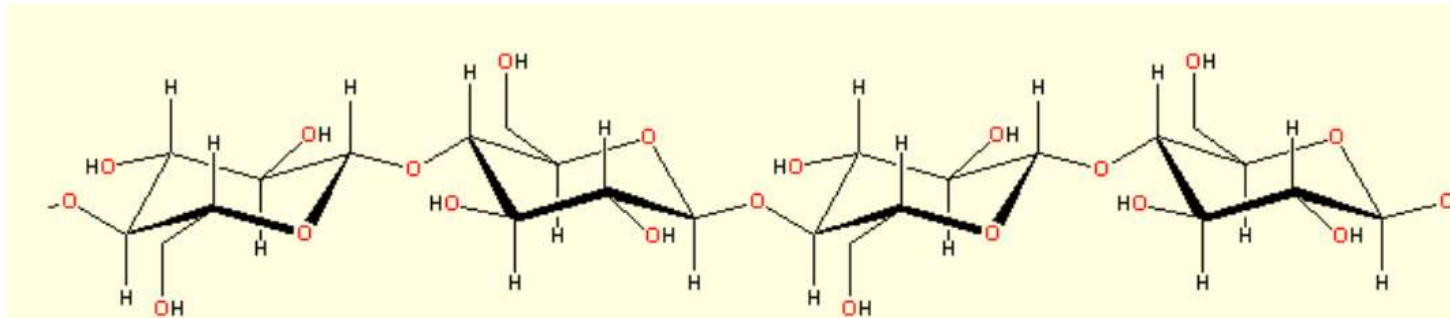
Developing an Association Environmental Product Declaration for the Wood Processing Industry

Verified and credible environmental
impact data for NZ produced timber
and engineered wood products

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Wood Processors and Manufacturers
Association NZ



Everyone understands photosynthesis, carbon sequestration and benefits of using wood?



Wood products are the most “environmental” building products you can get??

Right? / Wrong? / Prove it!!

Total CO₂ comparison

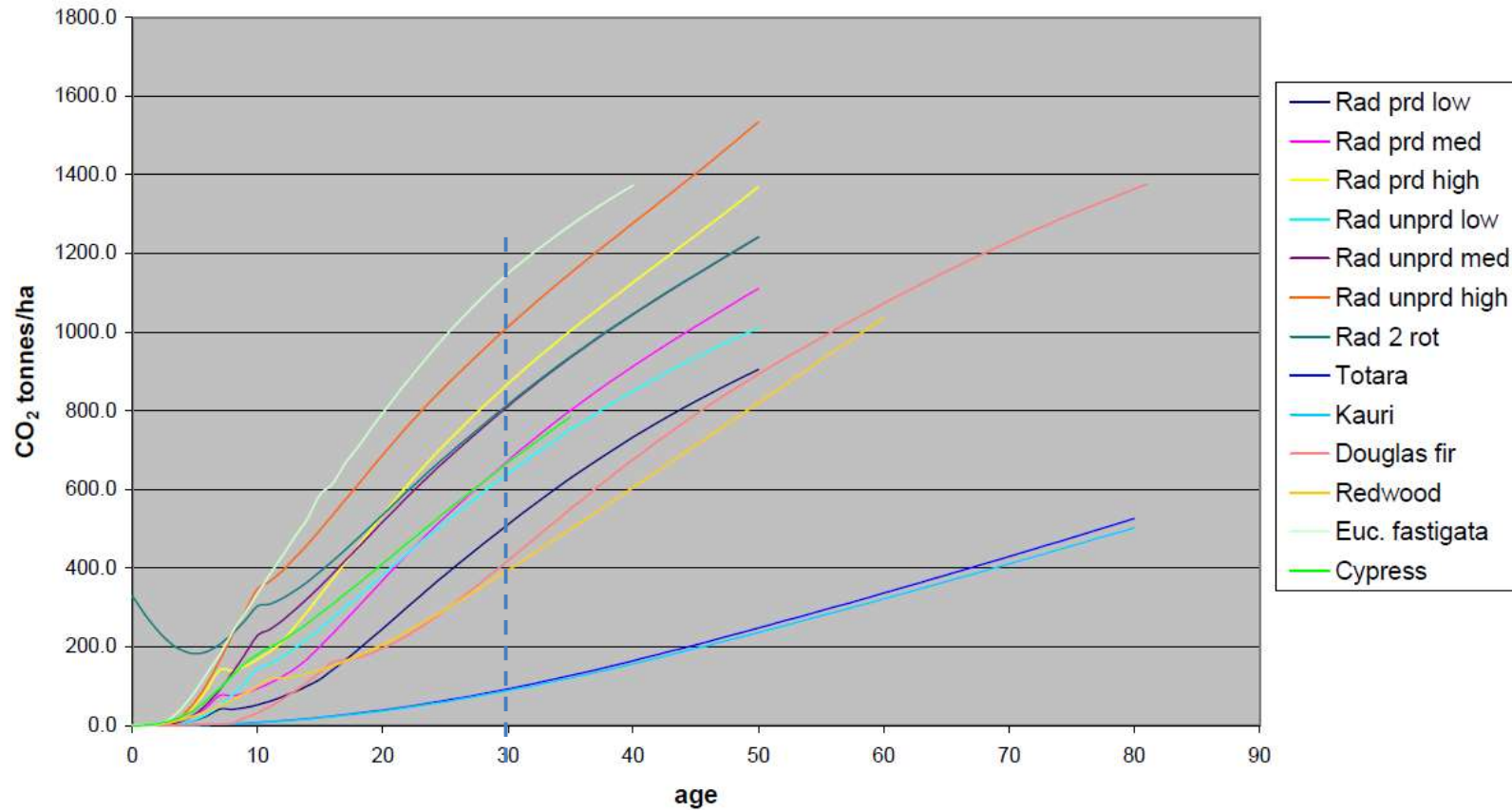


Figure 1: Total CO₂ for the radiata regimes and other tree species.

WPMA decided to float a project to develop an EPD for and with its members.

The process started in 2015

Assistance was received from Scion and thinkstep

Arms were twisted...

A meeting was held at SCION.




reNewing Zealand

with **wpma**
Wood Processors & Manufacturers
Association of New Zealand



reNewing Zealand



The image shows the cover of an Environmental Product Declaration (EPD) document. At the top right is the WPMA logo. The main title is "Environmental Product Declaration" in green, followed by the subtitle "For Solid, Finger-Jointed and Laminated Timber Products including timber preservation options". The central image is a photograph of a worker in a red shirt and safety vest handling large, curved wooden panels in a factory setting. At the bottom left, there is a table with technical details. At the bottom right is the EPD logo, which includes the word "AUSTRALASIA" and "ENVIRONMENTAL PRODUCT DECLARATION".

| | |
|--|---|
| Environmental Product Declaration In accordance with ISO 14025 and EN 15904 | EPD [®] AUSTRALASIA ENVIRONMENTAL PRODUCT DECLARATION |
| EPD registration number: S-P 0000 | 2018-mm-yy |
| Approval date: | 2023-mm-yy |
| Valid until: | |
| Geographical scope: | New Zealand |

About 1/3 of WPMA member companies took part.

A wide range of timber products were analysed.



Abodo Wood Ltd. (www.abodo.co.nz)

NorthPine Ltd. (www.northpine.co.nz)

OTC Timber Co Ltd. (www.otctimber.co.nz)

Red Stag Timber (www.redstagtimber.co.nz)

Rosvall Sawmill Ltd (www.rosvall.co.nz)

Taranakipine (www.taranakipine.co.nz)

Techlam (www.techlam.nz)

Tenon Clearwood LP (www.tenonmanufacturing.co.nz)

Timberlab Solutions Ltd (www.timberlab.co.nz)

Xlam NZ Ltd (www.xlam.co.nz)

We produced an industry average EPD.

In this way the cost of developing the necessary data through the forestry, harvesting, sawing and drying phases could be shared among participating companies.

The consultancy used for data crunching was thinkstep, who also did the EPDs for Forest and Wood Products Australia Ltd.



Products included in the EPD are

1. Sawn, kiln dried timber.

Used for pallets,
packaging,
temporary construction



2. Surfaced, kiln dried timber
Used for framing,
indoor panelling, mouldings



3. Finger-jointed timber

Used for mouldings, window reveals, weatherboards ... and for further processing



4. Glue laminated timber

Used to create structures of great strength, durability and beauty



5. Cross laminated timber
The new kid on the block
CLT is taking the global
construction industry
by storm



The environmental impacts of various preservative treatment systems can be added to the various timber products.



| H1.2 | Boron | House framing |
|------|--------------|--|
| H3.1 | LOSP | Outdoor products (paint coating required), not in ground contact, non-structural |
| H3.1 | Copper Azole | Outdoor products (paint coating required), not in ground contact, non-structural |
| H3.2 | CCA | Outdoor products not in ground contact, structural |
| H4 | CCA | Outdoor products in ground contact, non-structural |



The EPD has lots of data!!!!

Table 6: Environmental impacts, 1 m³ of sawn softwood.

| Parameter [Unit] | Production A1-A3 | Landfill C4 | Energy recovery C3 | Recycling C3 | Reuse C3 |
|--|---------------------|----------------|-----------------------|-----------------|-------------|
| GWP [kg CO ₂ -eq.] | -747 | 57.3 | 805 | 805 | 801 |
| GWPF [kg CO ₂ -eq.] | 51.3 | 54.3 | 4.90 | 4.90 | 0 |
| GWPB [kg CO ₂ -eq.] | -798 | 2.96 | 801 | 801 | 801 |
| ODP [kg CFC11-eq.] | 1.22E-10 | 7.25E-12 | 5.44E-15 | 5.44E-15 | 0 |
| AP [kg SO ₂ -eq.] | 0.387 | 0.150 | 0.0308 | 0.0308 | 0 |
| EP [kg PO ₄ -eq.] | 0.0922 | 0.0213 | 0.00715 | 0.00715 | 0 |
| POCP [kg C ₂ H ₄ -eq.] | 0.167 | 0.0101 | 0.00268 | 0.00268 | 0 |
| ADPE [kg Sb-eq.] | 8.44E-06 | 6.15E-06 | 6.70E-08 | 6.70E-08 | 0 |
| ADPF [MJ] | 548 | 796 | 51.6 | 51.6 | 0 |

Table 7: Environmental impacts, 1 m³ of surfaced softwood.

| Parameter [Unit] | Production A1-A3 | Landfill C4 | Energy recovery C3 | Recycling C3 | Reuse C3 |
|--|---------------------|----------------|-----------------------|-----------------|-------------|
| GWP [kg CO ₂ -eq.] | -726 | 57.2 | 803 | 803 | 798 |
| GWPF [kg CO ₂ -eq.] | 66.9 | 54.3 | 4.89 | 4.89 | 0 |
| GWPB [kg CO ₂ -eq.] | -795 | 2.96 | 798 | 798 | 798 |
| ODP [kg CFC11-eq.] | 1.49E-10 | 7.25E-12 | 5.42E-15 | 5.42E-15 | 0 |
| AP [kg SO ₂ -eq.] | 0.500 | 0.159 | 0.0307 | 0.0307 | 0 |
| EP [kg PO ₄ -eq.] | 0.118 | 0.0213 | 0.00713 | 0.00713 | 0 |
| POCP [kg C ₂ H ₄ -eq.] | 0.254 | 0.0101 | 0.00267 | 0.00267 | 0 |
| ADPE [kg Sb-eq.] | 1.16E-05 | 6.15E-06 | 6.68E-08 | 6.68E-08 | 0 |
| ADPF [MJ] | 736 | 796 | 51.4 | 51.4 | 0 |

Table 8: Environmental impacts, 1 m³ of finger-jointed softwood.

| Parameter [Unit] | Production A1-A3 | Landfill C4 | Energy recovery C3 | Recycling C3 | Reuse C3 |
|--|---------------------|----------------|-----------------------|-----------------|-------------|
| GWP [kg CO ₂ -eq.] | -726 | 57.2 | 803 | 803 | 798 |
| GWPF [kg CO ₂ -eq.] | 66.9 | 54.3 | 4.89 | 4.89 | 0 |
| GWPB [kg CO ₂ -eq.] | -795 | 2.96 | 798 | 798 | 798 |
| ODP [kg CFC11-eq.] | 1.49E-10 | 7.25E-12 | 5.42E-15 | 5.42E-15 | 0 |
| AP [kg SO ₂ -eq.] | 0.500 | 0.159 | 0.0307 | 0.0307 | 0 |
| EP [kg PO ₄ -eq.] | 0.118 | 0.0213 | 0.00713 | 0.00713 | 0 |
| POCP [kg C ₂ H ₄ -eq.] | 0.254 | 0.0101 | 0.00267 | 0.00267 | 0 |
| ADPE [kg Sb-eq.] | 1.16E-05 | 6.15E-06 | 6.68E-08 | 6.68E-08 | 0 |
| ADPF [MJ] | 736 | 796 | 51.4 | 51.4 | 0 |

Table 12: Resource use, 1 m³ of surfaced softwood.

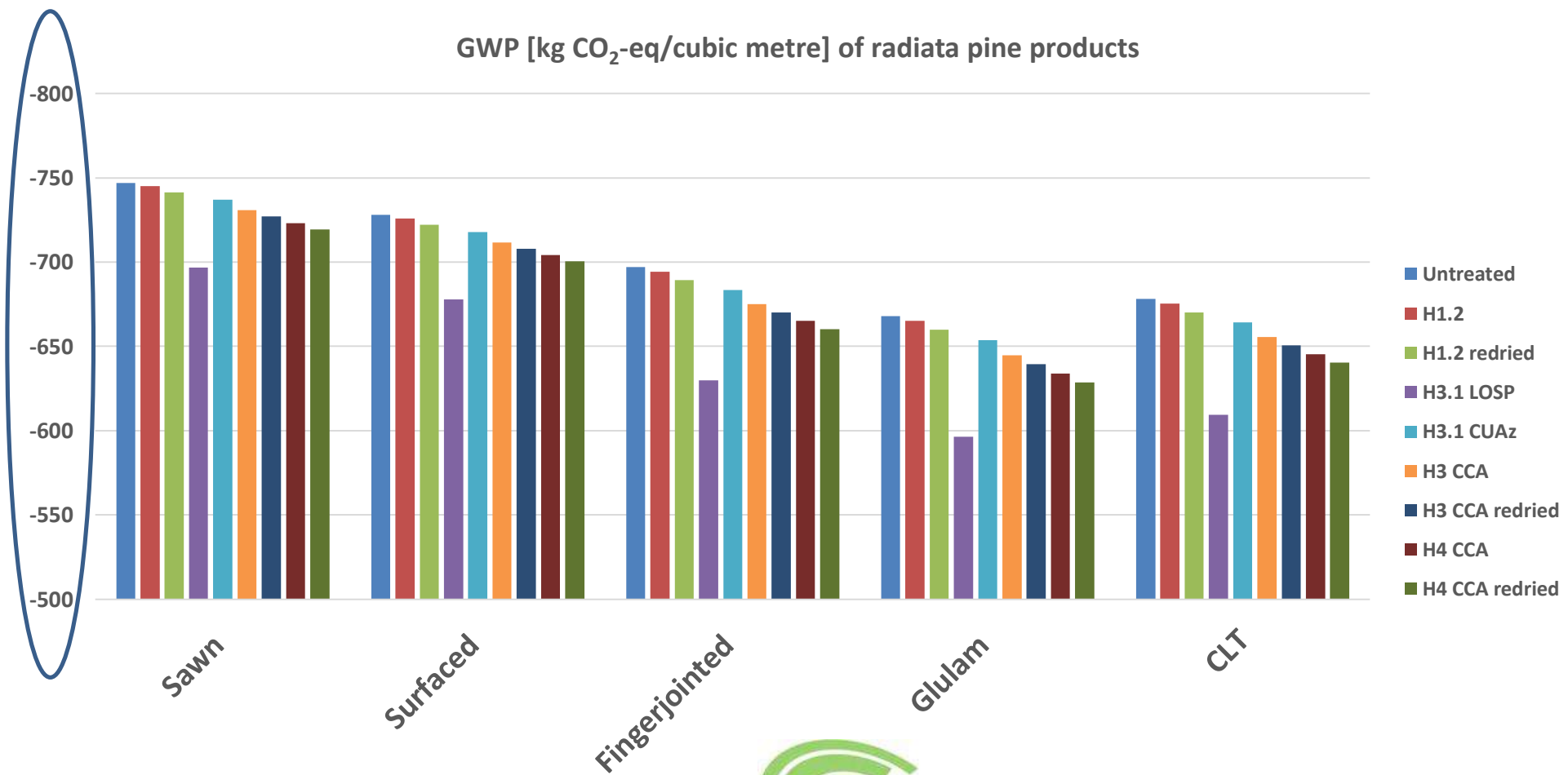
| Parameter [Unit] | Production A1-A3 | Landfill C4 | Energy recovery C3 | Recycling C3 | Reuse C3 |
|----------------------|---------------------|----------------|-----------------------|-----------------|-------------|
| PERE [MJ] | 5,330 | 76.5 | 3,12 | 3,12 | 0 |
| PERM [MJ] | 8,240 | 0 | -8,240 | -8,240 | -8,240 |
| PERT [MJ] | 13,600 | 76.5 | -8,230 | -8,230 | -8,240 |
| PENRE [MJ] | 720 | 81.2 | 61.4 | 61.4 | 0 |
| PENRM [MJ] | 0 | 0 | 0 | 0 | 0 |
| PENRT [MJ] | 720 | 81.2 | 61.4 | 61.4 | 0 |
| SM [kg] | 0 | 0 | 0 | 0 | 0 |
| RSF [MJ] | 3,60E-07 | 4,88E-21 | 7,57E-21 | 7,57E-21 | 0 |
| NRSF [MJ] | 4,56E-06 | 5,73E-20 | 8,89E-20 | 8,89E-20 | 0 |
| FW [m ³] | 1.46 | 0.0506 | 6.62E-04 | 6.62E-04 | 0 |



Table 13: Resource use, 1 m³ of finger-jointed softwood.

| Parameter [Unit] | Production A1-A3 | Landfill C4 | Energy recovery C3 | Recycling C3 | Reuse C3 |
|----------------------|---------------------|----------------|-----------------------|-----------------|-------------|
| PERE [MJ] | 6,530 | 76.5 | 3,05 | 3,05 | 0 |
| PERM [MJ] | 8,140 | 0 | -8,140 | -8,140 | -8,140 |
| PERT [MJ] | 14,700 | 76.5 | -8,140 | -8,140 | -8,140 |
| PENRE [MJ] | 991 | 81.2 | 60.1 | 60.1 | 0 |
| PENRM [MJ] | 0 | 0 | 0 | 0 | 0 |
| PENRT [MJ] | 991 | 81.2 | 60.1 | 60.1 | 0 |
| SM [kg] | 0 | 0 | 0 | 0 | 0 |
| RSF [MJ] | 4,19E-07 | 4,88E-21 | 7,40E-21 | 7,40E-21 | 0 |
| NRSF [MJ] | 5,31E-06 | 5,73E-20 | 8,66E-20 | 8,66E-20 | 0 |
| FW [m ³] | 2.02 | 0.0505 | 6.47E-04 | 6.47E-04 | 0 |

| Treatment type: | H1.2 Boron | H1.2 Boron re-dried | H3.1 LOSP | H3.1 Copper Azole | H3 CCA | H4 |
|--|------------|---------------------|-----------|-------------------|----------|----|
| Environmental Impact | | | | | | |
| GWP [kg CO ₂ -eq.] | 2.00 | 5.72 | 50.2 | 10.1 | 16.3 | 20 |
| GWPF [kg CO ₂ -eq.] | 1.99 | 5.61 | 50.1 | 10.0 | 15.9 | 19 |
| GWPB [kg CO ₂ -eq.] | 0.0111 | 0.104 | 0.0979 | 0.133 | 0.354 | 0 |
| ODP [kg CFC11-eq.] | 6.81E-12 | 6.99E-12 | 1.51E-10 | 5.73E-11 | 5.53E-10 | 5 |
| AP [kg SO ₂ -eq.] | 0.0115 | 0.0502 | 0.118 | 0.229 | 0.226 | 0 |
| EP [kg PO ₄ -eq.] | 0.00187 | 0.0107 | 0.0117 | 0.0118 | 0.00605 | 0 |
| POCP [kg C ₂ H ₄ -eq.] | 0.000973 | 0.159 | 6.74 | 0.167 | 0.0109 | 0 |
| ADPE [kg Sb-eq.] | 5.03E-07 | 1.18E-06 | 1.75E-04 | 4.95E-04 | 2.36E-03 | 2 |









ENVIRONMENTAL PRODUCT DECLARATION
READY MIXED CONCRETE USING HOLCIM SUPPLIED CEMENT

Company: Allied Concrete Limited
35 Inglewood Road, Invercargill 9800
www.alliedconcrete.co.nz

Programme: The International EPD® System
c/o EPD International AB
Box 210 60, SE-100 31 Stockholm, Sweden
www.epdinc.com

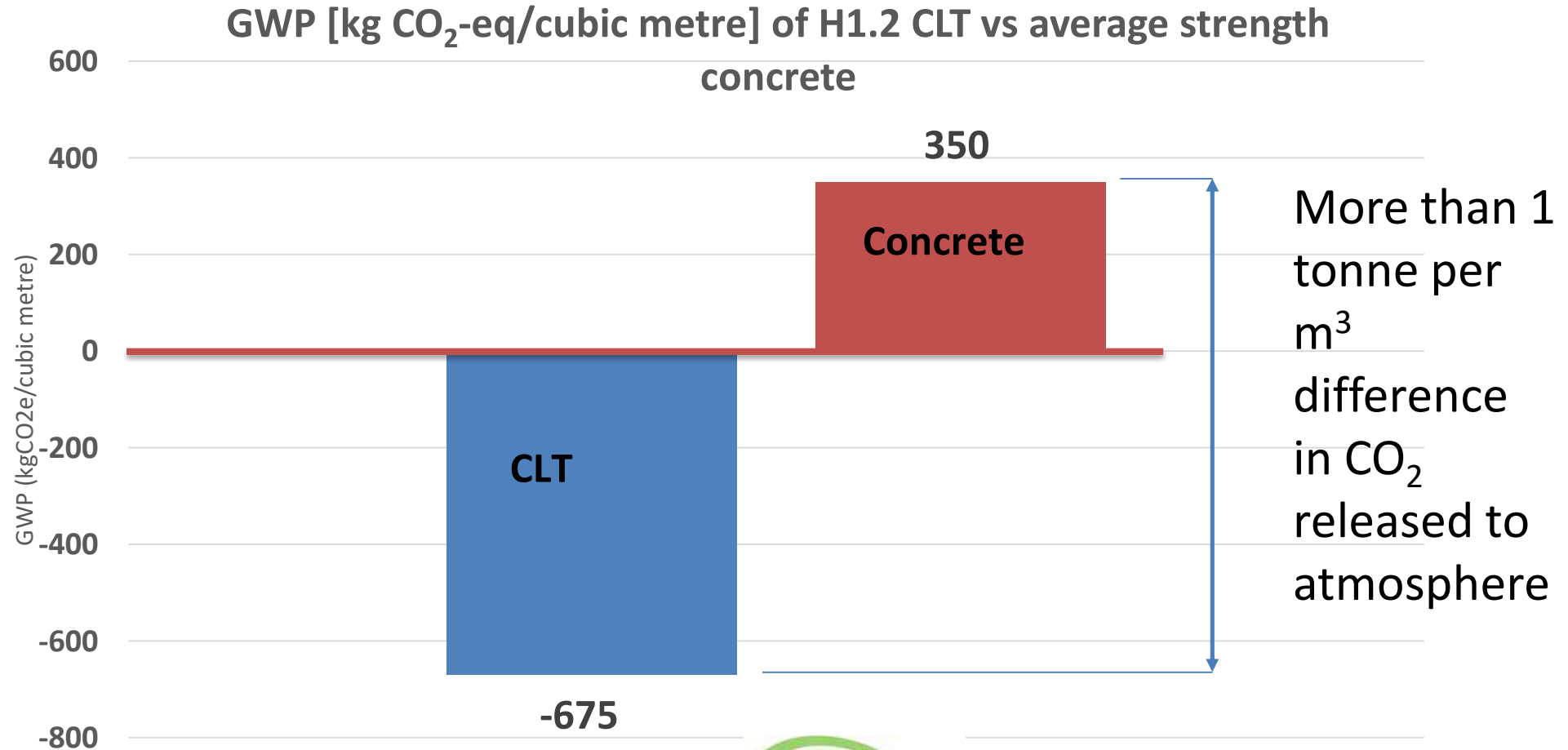
Registration No.: S-P-00555
Date of issue: 15th July 2014
Date of revision: 16th January 2018 (Revision 4)
Valid to: 9th July 2019



PARAMETERS DESCRIBING ENVIRONMENTAL IMPACTS (A1 - A3 INCLUSIVE)

| Parameter and units | Impact / m ³ Normal ready mixed concrete (from batching plants using Holcim supplied cement) | | | | | | | |
|---|--|-----|-----|-----|-----|-----|-----|-----|
| Compressive Strength (MPa) | 17.5 | 20 | 25 | 30 | 35 | 40 | 45 | 50 |
| Global warming potential (kg CO ₂ equ.) | 250 | 258 | 281 | 303 | 338 | 387 | 403 | 458 |





New Zealand Green Building Council states “An EPD does not imply environmental superiority; it is solely a transparent declaration of the life-cycle environmental impact. The detailed, transparent environmental data that EPDs provide is an important step towards enabling whole-of-building life cycle assessment”

NZGBC currently allows up to two points to be awarded for use of EPDs in Greenstar projects. To get up to date information on use of EPDs in Greenstar please go to

https://www.nzgbc.org.nz/Attachment?Action=Download&Attachment_id=351



So what's it all for??

That depends on you!!

If you take on board the data offered by this
EPD, put it in your BIM, use it to win projects,
support the companies who enabled it, then
other companies will be encouraged to get their
own products assessed ...
and the world will be a better place!!

Questions??

